

C E R T I F I C A T E

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

TÜVRh/15085/CL1/836/25/0

TÜV Rheinland Industrie Service GmbH hereby certifies that the welding company

**Weldall Mfg., Inc.
2001 S. Prairie Ave.
53151 Waukesha, WI
United States Of America**

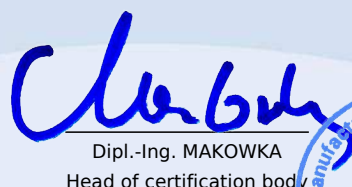
fulfills the requirements
for the scope according to

**EN 15085-2 classification level CL1
in the type of activity P
in the range indicated in the annex.**

validity: 2025-07-10 until 2028-07-09

Cologne, 2025-07-10
Place and date of issue

Lead auditor: B.Eng. GRUNERT


Dipl.-Ing. MAKOWKA
Head of certification body



TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

Scope of the certificate

TÜVRh/15085/CL1/836/23/1

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2, 1.2/3.2 1.2 1.2/3.2 1.2/3.2 3.2	t = 2 - 51 mm t = 3 - 26 mm D ≥ 25 mm t = 12 - 51 mm t = 3 - 51 mm t = 6 - 51 mm t = 3 - 26 mm	FW, partly mechanized FW, partly mechanized BW, partly mechanized FW, partly mechanized BW, partly mechanized FW, partly mechanized
136	1.2, 1.2/3.2 1.2, 1.2/3.2	t ≥ 5 mm t = 6 - 102 mm	FW, partly mechanized BW, partly mechanized
141	1.1 1.1	t = 0.7 - 10 mm D ≥ 4 mm t = 1 - 4 mm D ≥ 5 mm	FW, manually BW, manually
786	1.1	t = 4.8 mm	M5

Area of Application:

- New build of rail vehicles and their components

Responsible welding coordinator(s):

Stephen Pryor, Level A

born: 1977-05-21

1st deputy(ies) of the responsible welding coordinator(s):

Brian Cramer, Level B

born: 1973-12-11

Others deputies:

Michael Harrison, Level B

born: 1983-12-01

Patrick Walsh, Level B

born: 1978-10-05

Remarks:

The welding coordinator Stephen Pryor is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Register no.:

TÜVRh/15085/CL1/836/25/0

TÜV Rheinland Industrie Service GmbH, Am Grauen Stein, 51105 Köln, Germany

General provisions:

The General Terms and Conditions of the TÜV Rheinland Industrie Service GmbH apply in the currently valid version.

Scope of the certificate



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