



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2020.0076.002

DVS ZERT hereby certifies that the company

**Weldall Mfg., Inc.**  
**2001 S. Prairie Avenue**  
**53189 Waukesha, WI**  
**United States**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 21.09.2020 until 12.07.2023

Düsseldorf, 21.09.2020  
Place and date of issue

Dipl.-Ing. Schmidt  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

ZE-16083-01-00-EN15085-2020.0076.002

### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
135	11.1	t = 2 - 51 mm	FW
	11.1	t = 12 - 51 mm	BW
	11.1/3.2	t = 3 - 51 mm	FW
	11.1/3.2	t = 6 - 51 mm	BW
	3.2	t = 3 - 26 mm	FW

### Area of Application:

- new construction of assemblies and components for rail vehicles, in particular main frames for propelled equipment
- except purchasing of welded parts
- except design

### Responsible Welding Coordinator(s):

Stephen J. Pryor (Level A) born: 21.05.1977

### Deputy with equal rights:

Brian Cramer (Level B) born: 11.12.1973

### Representative:

Michael J. Harrison (Level B) born: 01.12.1983

### Remarks:

The responsible welding coordinator, Mr Stephen J. Pryor, is authorized to test and approve welder and operator acc. to ISO 9606-1 and ISO 14732.

### registration ON EN15085:

DVSZERT/15085/CL1/076/0A1/20

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.



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Lead Assessor

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